ASCO Services Inc. provides a wide range of technical services to users of automatic transfer switches in emergency and standby power systems. These services include comprehensive scheduled maintenance programs, modifications, upgrades and emergency repairs. Systems serviced range in complexity from a single automatic transfer switch to multiple transfer switches and engine generators.

ASCO Services is a wholly owned subsidiary and the exclusive OEM service arm of ASCO Power Technologies, the world’s largest manufacturer of power transfer switching and control equipment. Serving the needs of ASCO’s customers is a major focus; however, ASCO Services is also routinely called upon to perform regular maintenance and emergency repairs on equipment manufactured by others.

ASCO Services offers comprehensive maintenance agreements that detail the preventive care needed to keep emergency power systems ready to respond. A service agreement is an effective way to budget in advance and avoid unexpected expenditures. A 25 point checklist is utilized to assure critical systems and components are kept in top operating condition. These preventive programs can be customized for national accounts. This customization permits central corporate control of costs and scheduling. Periodic reports provide detailed information as to activity, maintenance performed and corrective actions.

ASCO Services deploys more than 75 service personnel strategically located throughout the nation to provide 24-hour response in emergency situations. Each region is manned by experienced personnel who receive ongoing support and training in the newest equipment concepts, design and controls. Because equipment can be utilized for a long number of years, field representatives also receive education on older designs. This knowledge can be invaluable in addressing total system concerns, evaluating problems and providing solutions on site. Service vans are equipped with parts and advanced testing equipment that facilitate on-site, off-the-spot repairs. ASCO Services 1-800-800-ASCO.
As we become more dependent on the quality and reliability of electrical power, interruption or complete loss of power can create serious and even catastrophic financial losses, or impose dangers to life and safety.

ASCO Power Technologies (ASCO) provides the solutions to handle the transfer of critical loads to emergency sources reliably and with state of the art products. Using ASCO products can mean the difference between a minor inconvenience and a major catastrophe. You’ll find ASCO Power Transfer Switches wherever there is a critical load to be protected.

Power Transfer Switches

Protecting:
- Healthcare Facilities
- Web Hosting, Internet Data Centers
- Commercial Buildings / Industrial Buildings
- Telecom Central Offices
- Process Manufacturing / Wafer Fabrication Plants
- Distributed Power / Load Management

Distributed Power / Load Management

Telecom Central Offices

- 2-Position Transfer Switching 4ATS, 4NTS
- Closed Transition and Delayed Transition Transfer Switching 4ACTS, 4NCTS, 4ADTS, 4NDTS

### Shipping Weights

2-Position Transfer Switching 4ATS, 4NTS

<table>
<thead>
<tr>
<th>Switch Rating</th>
<th>Poles</th>
<th>Enclosed Height (in)</th>
<th>Open Height (in)</th>
<th>Open Depth (in)</th>
</tr>
</thead>
<tbody>
<tr>
<td>150, 200, 250</td>
<td>2, 3 or 3 with neutral A/B</td>
<td>18 (457)</td>
<td>60 (1524)</td>
<td></td>
</tr>
<tr>
<td>300, 400, 500</td>
<td>2, 3 or 3 with neutral A/B</td>
<td>18 (457)</td>
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</tr>
</tbody>
</table>

Notes:
- 1 Enclosures for 1600 - 4000 amp are free-standing with removable top, sides, and back.
- 2 Open 4ACTS, 4NCTS, 4ADTS, 4NDTS are designed to fit anywhere.

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Notes:
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### 4000 SERIES DESIGNED TO FIT ANYWHERE

- Open 4ACTS, 4NCTS, 4ADTS, 4NDTS are designed to fit anywhere.

### Shipping Weights

Closed Transition and Delayed Transition Transfer Switching 4ACTS, 4NCTS, 4ADTS, 4NTS

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Notes:
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The Recognized Leader in Power Transfer Switch Technology Offers the Most Advanced Transfer Switches in the World.

**4000 SERIES Power Transfer Switches**

**Product Features**

- Conventional two-position transfer configuration, plus closed and delayed transition modes of operation. All configurations available with either automatic or non-automatic control.
- UL listed to 1008 Transfer Switch Equipment & CSA certified to CSA 22.2 No.178-1978 Automatic Transfer Switches.
- Qualified to IEC 60947-6-1, CE marked (optional). (Limited to certain accessories.)
- Rated up to 600 VAC, 30 through 4000 amperes.
- Reliable and field proven solenoid operating mechanism.
- High withstand and close-on ratings including short time withstand current rating for optimum flexibility in circuit breaker coordination (800-4000 amperes).
- Solid, switched neutral configurations available.
- Front replaceable main and arcing contacts (800-4000 amperes).
- Programmable microprocessor controller with keypad and LCD display.
- Industrial grade user interface with integrated controls and indicating lights.
- Convenient one line diagram with switch position and source acceptability LED indicators.
- Standard ground conductor connections.
- Four auxiliary contacts, two contacts closed when switch is in normal position and two contacts closed when switch is in emergency position.*
- Local/remote communications capability for interfacing with ASCO POWERQUEST® communication products.

* Only two contacts standard on 150-400A 4ACTS and 4NCTS

---

**Fig. 1:** Three Pole 4000 SERIES Automatic Transfer Switch rated 800 amperes

4000 SERIES

ASCO Power Transfer Switches are the standard of the industry. High speed transfer of loads between alternate sources of power, regardless of ampacity size, is achieved by a reliable, field proven solenoid operating mechanism. When combined with a programmable microprocessor controller with keypad and LCD display, they offer the most advanced method of transferring all types of loads, such as motors, electronic drives, UPS’s and microprocessor based systems. 4000 SERIES Power Transfer Switches are available open or enclosed, in ampacity sizes from 30 through 4000 amperes with a limited selection of optional accessories.
ASCO® 4000 SERIES POWER SWITCHING SOLUTIONS

**Closed-Transition Transfer Switching**

ASCO Automatic Closed-Transition Transfer Switches feature main contacts that overlap, permitting the transfer of electrical loads without power interruption. The switch transfers in a make-before-break mode if both sources are within acceptable parameters. Control logic continuously monitors source conditions and automatically determines whether the load transfer should be open (conventional non-overlap mode) or Closed-Transition. Available 150 through 4000 amperes.

Closed-Transition Transfer within 5 electrical degrees is achieved passively, without control of engine generator set. Therefore, no additional control wire runs are required between the ATS and engine generator set governor. Plus, protective relaying may not be required under normal operation since the contact overlap time is less than 100 milliseconds (consult your local utility on protective relay requirements).

Failure to synchronize indication, extended parallel time protection, and transfer switch lock out are standard features.

**Delayed-Transition Transfer Switching**

ASCO Delayed-Transition Transfer Switches are designed to provide transfer of loads between power sources with a timed load disconnect position for an adjustable time period. Applications include older style variable frequency drives, rectifier banks, and load management applications.

- Available 150 through 4000 amperes.
- Utilizes reliable, field proven solenoid operating mechanisms.
- Mechanical interlocks to prevent direct connection of both sources.
- Indicator light (LED Type) for load disconnect position.
- Adjustable time delay for load disconnect position.

![Fig. 2: Four pole, Closed-Transition Transfer Switch rated 1000 amperes in Type 1 enclosure.](image1)

![Fig. 3: Four pole, Delayed-Transition Transfer Switch rated 400 amperes in Type 1 enclosure.](image2)
Non-Automatic Transfer Switching

ASCO Non-Automatic Transfer Switches are electrically operated units which are operated with manual control switches mounted locally or at remote locations.

- Sizes from 30 through 4000 amperes.
- Microprocessor based controller provides for addition of optional accessories.
- Controller prevents inadvertent operation under low voltage conditions.
- Low control circuit operating currents allow for long line runs between remotely mounted manual control switches and the transfer switch.
- Source acceptability lights inform operator if sources are available to accept load.
- Standard inphase monitor can be activated for transferring motor loads.

Fig. 4: Three pole Non-Automatic, electrically operated 200 ampere switch shown in Type 1 enclosure.

Withstand and Close-On Ratings for all 4000 SERIES Products

<table>
<thead>
<tr>
<th>Switch Rating (Amps)</th>
<th>UL 1008 Withstand and Close-On Ratings</th>
<th>Recommended Fuses</th>
<th>Short Time Ratings @ 480V</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Specific Breaker^2</td>
<td>Volts Maximum</td>
<td>Any Breaker^3</td>
</tr>
<tr>
<td>30</td>
<td>22kA</td>
<td>480V</td>
<td>10kA</td>
</tr>
<tr>
<td>70, 100, 125, 150</td>
<td>22kA</td>
<td>480V</td>
<td>10kA</td>
</tr>
<tr>
<td>200</td>
<td>22kA</td>
<td>480V</td>
<td>10kA</td>
</tr>
<tr>
<td>230</td>
<td>22kA</td>
<td>480V</td>
<td>10kA</td>
</tr>
<tr>
<td>260, 400, 600</td>
<td>50kA</td>
<td>480V</td>
<td>65kA</td>
</tr>
<tr>
<td></td>
<td>42kA</td>
<td>480V</td>
<td>35kA</td>
</tr>
<tr>
<td>800 - 1200</td>
<td>65kA</td>
<td>600V</td>
<td>50kA</td>
</tr>
<tr>
<td>1600, 2000</td>
<td>125kA</td>
<td>600V</td>
<td>30kA</td>
</tr>
<tr>
<td>2600, 3000</td>
<td>-</td>
<td>600V</td>
<td>125kA</td>
</tr>
<tr>
<td>4000</td>
<td>-</td>
<td>600V</td>
<td>35kA</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>600V</td>
<td>35kA</td>
</tr>
</tbody>
</table>

1) All WCR values indicated are tested in accordance with the requirements of UL 1008. See ASCO Pub. 1128 for more WCR information.
2) Application requirements may permit higher WCR for certain sizes of switch. Contact ASCO for guidance if application requires higher WCR.
3) Based on 3 cycles for 260-400A and 1.5 cycles for 30-230A switches. Applicable to circuit breakers with instantaneous trip elements.
4) Short Time ratings are provided for applications involving circuit breakers that utilize trip delay settings for system selective coordination.
5) Optional front connected service (Accy 40MY and 40NY) limits 1600 and 2000A G Frame switches to 85kA Any Breaker rating.
6) Frame switches utilizing overlapping neutral (code “C”) are limited to 35kA Any Breaker rating at 480V.
The 4000 SERIES microprocessor controller is used with all sizes of Power Transfer Switches from 30 through 4000 amperes. It represents the most advanced digital controller in the industry and includes, as standard, all of the voltage, frequency, control, timing and diagnostic functions required for most emergency and standby power applications.

Because of severe voltage transients frequently encountered with industrial distribution systems, the microprocessor logic board is separated and isolated from the power board as shown below. This improves electrical noise immunity performance and helps assure compliance with the rigorous transient suppression standards highlighted below.

**4000 SERIES Microprocessor Controller**

<table>
<thead>
<tr>
<th>Emission Standard - Group 1, Class A</th>
<th>EN 55011:1991</th>
</tr>
</thead>
<tbody>
<tr>
<td>Generic Immunity Standard, from which:</td>
<td>EN 50082-2:1995</td>
</tr>
<tr>
<td>Electrostatic Discharge (ESD) Immunity</td>
<td>EN 61000-4-2:1995</td>
</tr>
<tr>
<td>Radiated Electromagnetic Field Immunity</td>
<td>ENV 50140:1993</td>
</tr>
<tr>
<td>Electrical Fast Transient (EFT) Immunity</td>
<td>EN 61000-4-4:1995</td>
</tr>
<tr>
<td>Surge Transient Immunity</td>
<td>EN 61000-4-5:1995</td>
</tr>
<tr>
<td>Conducted Radio-Frequency Field Immunity</td>
<td>EN 61000-4-6:1996</td>
</tr>
<tr>
<td>Voltage Dips, Interruptions and Variations Immunity</td>
<td>EN 61000-4-11:1994</td>
</tr>
</tbody>
</table>
Voltage and Frequency Sensing
• 3-Phase under and over voltage settings on normal and emergency sources.
• Under and over frequency settings on normal and emergency.
• True RMS Voltage Sensing with +/- 1% accuracy; Frequency Sensing Accuracy is +/- 0.2%.
• Selectable settings: single or three phase voltage sensing on normal and emergency; 50 or 60Hz.
• Phase sequence sensing for phase sensitive loads.
• Voltage unbalance detection between phases.

Status and Control Features
• Output contact (N/O or N/C) for engine-start signals.
• Selection between “commit/no-commit” on transfer to emergency after engine start and normal restores before transfer.
• Terminals for remote test or customer contact for peak shaving applications
• Advanced inphase algorithm which automatically measures the frequency difference between the two sources and initiates transfer at appropriate phase angles to minimize disturbances when transferring motor loads.
• Output signals for remote indication of normal and emergency source acceptability.
• Statistical ATS/System monitoring data screens which provide:
  • Total number of ATS transfers.
  • Number of ATS transfers caused by power source failure.
  • Total number of days ATS has been in operation.
  • Total number of hours that the normal and emergency sources have been available.

Time Delays
• Engine start time delay - delays engine starting signal to override momentary normal source outages - adjustable 0 to 6 seconds.
• Transfer to emergency time delay - adjustable 0 to 60 minutes.
• Emergency source stabilization time delay to ignore momentary transients during initial generator set loading - adjustable 0 to 6 seconds.
• Retransfer to normal time delay with two settings:
  • Power failure mode - 0 to 60 minutes.
  • Test mode - 0 to 10 hours.
• Unloaded running time delay for engine cooldown - adjustable 0 to 60 minutes.
• Fully programmable engine exerciser with seven independent routines to exercise the engine generator, with or without loads, on a daily, weekly, bi-weekly or monthly basis.
• Contains all alarm signals, logic and time delays for use with closed transition switches.
  • Insynch time delay - 0 to 3 seconds.
  • Failure to synchronize - 1 to 5 minutes.
  • Extended parallel time - 0.1 to 1.0 seconds.
  • Transfer switch locked out.
• Delayed transition load disconnect time delay - adjustable 0 to 5 minutes. (Delayed Transition Switches only.)
**Status**

### System Status
- Normal OK
- Load on Normal

**Time Delay Status**
- Normal OK
- TD.Engine.CoolDown: 4min15s

**Source Status**
- Normal Source
  - Vab=480V
  - Vbc=480V
  - Vunbal=1%Vc
  - a=480V
- 60.0Hz

**Inphase Transfer Mode**
- Emerg OK
- Waiting for In-Sync
  - -45° 0.02Hz

Active time delay status displays time remaining until next control event.

### Voltage and Frequency Settings
- Normal Voltage
  - Dropout: 85%.408V
  - Pickup: 90%.432V
  - O.V. Trip: 110%.528V

### Engine Exerciser
- P1: Engine.Exerciser
  - Enable: Yes
  - WLoad: Yes
  - Start: 19h30
  - ALL MON
- Run.Time: 2h15min

### Time Delay Settings
- TD N>E Xfer Signal
  - Bypass if N Fail: No
  - Pre Xfer: 0 min 20S
  - Post Xfer: 0 min 20S

### Feature Settings
- Shed Load
  - Direction: From E
  - Inphase: No
  - TD/0.25

### Data Logging
#### ATS Statistics
- ATS Total Xfers: 46
- SRC Fail Tot Xfers: 20
- Days Energized: 36.5

Instant availability of statistical information on total number of ATS transfers, number of transfers caused by power failures and total days controller has been energized, plus more.

Standard features can be activated with the keypad. As an example, when enabled, the “shed load” option causes the transfer switch to transfer the load off of the specified source. If desired, the load shed transfer can be made inphase.
User Interface Features

- **Convenient One Line Diagram** - Provides a clear view of the position of the transfer switch, as well as the acceptability of the Normal and Emergency sources.

- **Source Acceptability LEDs** - Provide true indication of the acceptability of each source, as determined by the voltage, frequency, voltage unbalance, and phase sequence settings of the control panel.

- **Transfer Switch Position LEDs** - Provide an indication of which source the transfer switch is connected to.

- **Transfer Test** - Allows the user to test the operation of the transfer switch under a simulated failure of the normal source. Holding for 15 seconds allows time for the engine generator to come online and the transfer switch to transfer the load.

- **Retransfer to Normal** - Allows the user to bypass the programmed Retransfer to Normal time delay upon the return of the normal source when the switch has transferred to emergency either during normal operation or a transfer test.

- **Lamp Test** - Provides a convenient way to verify the functionality of all LEDs on the User Interface.

- **User Controls Locked** - Visually displays the status of the keypad lock feature of the control panel. When illuminated, the buttons of the User Interface are disabled and the user must enter a password into the control panel to unlock the switch. When LED is blinking, the controls are temporarily unlocked for five minutes from the last button pressed.

Additional Closed Transition User Interface Features

- **Extended Parallel Time** - Provides visual indication when the pre-set extended parallel time has been exceeded. The controls automatically open the emergency or normal main contacts. Separate contact also available to shunt trip to an external breaker.

- **Failure To Synchronize** - Visually displays a failure to synchronize alarm if the time delay settings is exceeded, during closed transition transfer operation.

- **Transfer Switch Locked Out** - Prevents transfer in either direction if the extended parallel time is exceeded.

- **Alarm Reset** - Resets extended parallel and failure to synchronize alarms.

- **Closed Transition Bypass** - Pushbutton allows transfer between sources in an open transition mode.
**Customer Control Circuits**

**30A** Load-shedding circuit initiated by opening of a customer-supplied contact.

**30B** Load-shedding circuit initiated by removal of customer-supplied control voltage. (Specify voltage).

**44G** Strip Heater with thermostat recommended for outdoor applications on temperatures below 32°F (0°C) to prevent condensation and freezing.

**Add-on Boards**

**18Z** Includes one Form C contact (Rated 2A @ 30VDC or .5A @ 125VAC) for each of the following:
- Normal Source Acceptability.
- Emergency Source Acceptability.
- Selective Load Disconnect. - Pre and post transfer signal time delay for selective load disconnect with a programmable bypass on source failures - adjustable 0 to 5 minutes.
- Fourth contact can be set to mimic the acceptability contacts or annunciate any combination of the acceptability contacts and/or any switch alarm conditions available:
  - Extended Parallel Time (Closed transition),
  - Failure to Synchronize (Closed transition),
  - Transfer Switch Locked Out (Closed transition),
  - Load Disconnected (Delayed transition).

**18Z2** Includes two 18Z accessory boards. (Maximum of two 18Z accessory boards allowed.)

**Indicators & Controls**

**14A/14B** Additional auxiliary contact sets to indicate switch position. Two sets are typically standard. Maximum number of two additional sets. (Varies by configuration)

**6C** Reset Switch for manual retransfer to normal with automatic override upon emergency source failure.

**Neutral Conductor Options**

- Solid neutral, with fully-rated terminals. (AL-CU) UL Listed.
- Conventional neutral switching pole.
  
  *Note: Specify neutral option in catalog number, see page 18 for instructions.*

**Communications Options**

**72A** Serial communication module for remote communications to ASCO POWERQUEST® products. Also allows 4000 SERIES Transfer Switches to communicate via Modbus/RTU.

**72E** Ethernet connectivity module for remote communications to ASCO POWERQUEST® products. Contains embedded web pages for the remote monitoring of ASCO products as well as some 3rd party devices. Also provides Serial-to-Ethernet link with ability to communicate using Modbus/TCP.

Fig. 9: 4000 SERIES Accessory 18Z mounting on User Interface

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**Studs**

**Standoffs**

---

**1st Relay Board**

**Accessory 18Z**

**2nd Relay Board**

**Accessory 18Z2**
ASCO 5200 Series Power Manager

The ASCO 5200 Series Power Manager is a microprocessor based metering device that provides real-time measurements of single and three phase power systems. The Power Manager uses digital signal processing technology to measure voltage and current per phase; real, reactive and apparent power, and bi-directional energy. All measurements can be viewed locally with a backlit liquid crystal display and/or displayed remotely with ASCO POWERQUEST® products.

Direct voltage input for systems up to 600 Volts AC can be monitored without the use of external potential transformers (PTs). Measures three phase currents and a fourth current input is available for measuring current in the neutral conductor. The Power Manager includes one discrete input for transfer switch position, eight general purpose discrete inputs, and four relay outputs for monitoring and controlling external devices.

Power Metering

- Voltage:
  - Line - Line: VAB, VBC, VCA, VAVERAGE
  - Line - Neutral: VAN, VBN, VCN, VAVERAGE
- Frequency: 45.0 to 66.0 Hertz
- Current: IA, IB, IC, IAVERAGE
- Unbalance %: Voltage, Amps
- Real Power: KWA, KWB, KWC, KWNET
- Reactive Power: KVARA, KVARB, KVARC, KVARNET
- Apparent Power: KVAA, KVAB, KVAC, KVANET
- Real Energy: KWHIMPORT, KWHEXPORT, KWHNET
- Reactive Energy: KVARHIMPORT, KVARHEXPORT, KVARNET
- Power Factor: PFA, PFB, PFC, PFNET

Data Access

- Eight digital inputs, four relay outputs.
- Input/Output 15-character, user definable screen display for identification of input/output signals.

Fig. 10: ASCO 5200 Series Power Manager.

Configurable Designations

- Local - A four line, 20 character LCD backlit display.
- Remote - With optional Acc. 72A or 72E and Power Manager monitoring systems.
- Provides user programmable setpoints based on twelve metering and I/O parameters. Each setpoint allows the user to select the parameter, the trip & reset levels, the trip & reset time delays and the alarm type or relay output to trigger. This can be used for protective relaying and peak shaving applications.

Integrated ATS Features

When configured on load of ATS:

- Displays ATS position.
- Displays power data as a function of ATS position (normal/emergency).
- Accumulates energy data separately for normal and emergency sources.

Optional Configurations and Connection Arrangements

<table>
<thead>
<tr>
<th>Connected To</th>
<th>With Display</th>
<th>Without Display</th>
</tr>
</thead>
<tbody>
<tr>
<td>Load</td>
<td>Acc. 85L</td>
<td>Acc. 75L</td>
</tr>
<tr>
<td>Normal</td>
<td>Acc. 85N</td>
<td>Acc. 75N</td>
</tr>
<tr>
<td>Emergency</td>
<td>Acc. 85M</td>
<td>Acc. 75M</td>
</tr>
</tbody>
</table>

Add suffix “A” to above designations if neutral conductor monitoring is required.

Note: Accessory 75 and 85 includes component mounting, CTs, shorting blocks and all necessary interwiring.
ASCO® POWERQUEST® communications products allow for the monitoring and control of power transfer switches in your Emergency or Standby Power Distribution System. Local Area networks and Remote networks are supported with either single or multiple points of access, and web-enabled communications allow access to your power system from anywhere around the world.

### Features

- Monitors and controls Power Transfer Switches and Engine Generators
- Monitors normal and emergency voltages and frequency
- Indicates transfer switch position and source availability
- Provides transfer and re-transfer of loads for system testing
- View normal and emergency voltage and frequency settings
- View transfer switch time-delay settings
- Provides transfer switch rating and identification
- Automatic paging notifies personnel, by e-mail or text message, of selected system alarms
- View current, power and power factor with ASCO Power Managers Connected to the System
- View transfer switch event log
- Provides transfer switch test schedule

---

**ASCO® POWERQUEST® Typical Network Architecture**

![Network Architecture Diagram](image-url)
5110 Serial Module

The 5110 Serial Module is used to allow local or remote communications with ASCO POWERQUEST® communication products. The module is used to connect the 4000 SERIES transfer switches to a serial network via an RS-485 interface. The module has two port connectors used for ATS & Power Manager connectivity. The serial connection is accomplished from a 5-pin terminal header/socket block. RS-485 serial networks allow for up to 32 modules to be set up in a daisy chain configuration to connect to POWERQUEST® systems.

5150 Connectivity Module

The 5150 Connectivity Module is used to bring several different serial devices that communicate at different baud rates and with different protocols to a common Ethernet media. The module is used to connect 4000 SERIES transfer switches, and ASCO Remote Annunciators to a standard Ethernet TCP/IP network with standard 10base T(RJ-45) connectors. The module has customized embedded JAVA™ applets (program applications for an internet browser) for each monitored device that loads automatically to a standard Web Browser. The module is designed to communicate with up to 8 clients such as Web applications (web pages), POWERQUEST®, or third party Modbus® devices simultaneously over an Ethernet connection.

5350 Remote Annunciator

The ASCO Power Transfer Switch Remote Annunciator is a stand-alone, industrial grade interface device providing you with the most critical transfer switch status indication and transfer/retransfer control for up to eight switches. Ethernet technology is built in for faster and more reliable communications. LEDs indicate switch status and position, while separate push buttons individually initiate transfer switch operation and testing. Transfer switch annunciators can be set up in multiple locations to monitor various transfer switches, allowing redundant and distributed annunciation.
ASCO 32.15 POWER INTERFACE SOFTWARE
The ASCO 32.15 Power Interface is a computer-based monitoring and control software package. When combined with ASCO 72E/72A Communications Interface modules and the ASCO 5200 SERIES Power Manager, it provides a centralized and comprehensive monitoring and control interface of power transfer switches and engine generators. A one-line diagram, power metering information, transfer switch controls and event-log data, and engine-generator screens are available to users with password protected controls.

Summary Screen

Current and Historical Alarms
The Current Alarm screen displays all currently active alarms. It provides the date of the alarm, along with IP and Name of the device with the issue. In addition, a detailed description of the alarm is provided to help the operator in pinpointing the issue. All historical alarms can be viewed as well by selecting the "Historical" tab.

Convenient One-Line Diagram
- Colored icons highlighted to show source availability and which source is connected to load.
Transfer Switch Detail Screen
- ATS rating and identification data is displayed.
- Allows remote testing and time delay bypass.
- Voltage, frequency, phase sequence, voltage unbalance and time delay settings can be checked.
- Viewing of engine exercise schedules.
- Displays phase to phase voltage on normal and emergency.
- Provides complete system status message from 4000 series microprocessor controller.
- View event log on the last 99 events for each ATS.
- Arrange test schedules for transfer switches.
- Provides for monitoring of local site or remote sites.

Power Manager Detail Screen
- Voltage: phase to phase; phase to neutral and voltage unbalance.
- 3 phase currents and neutral (optional).
- Frequency.
- Kilowatt hours - normal and emergency.
- Status and control of four relay outputs.
- Status of eight digital inputs.
- Device ratings: CT and PT ratio.

Engine-Generator Details
- Voltage: Phase to phase; Phase to neutral
- Current for each phase.
- Kilowatts and kilowatt hours total.
- Frequency and power factor.
- Status and control of four digital outputs which can be customized by the user.
- Status of eight digital inputs.
- “Alarm Enabled” selection. These alarms flash the “engine-generator” icon on the summary screen.
- Digital inputs for engine malfunctions are derived from engine mounted sensors (supplied by others).
**POWERQUEST Solutions**

**5500 SERIES Thin Web Server**

The ASCO Thin Web Server is an internet-based thin client application, which provides monitoring and control of transfer switches and engine generators from anywhere in the world. With ASCO 72E/72A Communications Interface modules and ASCO 5200 SERIES Power Managers, it brings the power interface to your browser with your user name and password. Alarms and event logs are provided through the browser, while simultaneously transmitting an email indicating that an alarm has occurred with one or more transfer switches.

---

**Communications Products for 4000 SERIES Transfer Switches**

<table>
<thead>
<tr>
<th>Description</th>
<th>Acc. Option</th>
<th>Catalog No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Serial Module</td>
<td>72A</td>
<td>5110</td>
</tr>
<tr>
<td>Connectivity Module</td>
<td>72E</td>
<td>5150</td>
</tr>
<tr>
<td>Power Manager with Display*</td>
<td>85L</td>
<td>5220D</td>
</tr>
<tr>
<td>Thin Web Server*</td>
<td>–</td>
<td>5510E</td>
</tr>
<tr>
<td>Software Package*</td>
<td>–</td>
<td>32.15</td>
</tr>
</tbody>
</table>

* These products are available as separate items only. They can be ordered by catalog numbers shown in above chart.

---

**POWERQUEST Solutions Comparison**

<table>
<thead>
<tr>
<th>ASCO Connectivity Solution Guide Feature</th>
<th>POWERQUEST* 32.15</th>
<th>5500 Thin Web Server</th>
<th>5150 Connectivity Module</th>
<th>5350 Remote Annunciator</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quantity of Monitored / Controlled Power Transfer Switches per LAN</td>
<td>32</td>
<td>64</td>
<td>1024+</td>
<td>8</td>
</tr>
<tr>
<td>Number of Monitored / Controlled Gensets</td>
<td>4</td>
<td>8</td>
<td>1024+</td>
<td>0</td>
</tr>
<tr>
<td>Control &amp; Monitoring Capability</td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Embedded Web Pages</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Ethernet Network Compatible</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Monitor Multiple Protocols &amp; Baud Rates (ASCO I, ASCO II, Modbus)</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Monitor Multiple Sites</td>
<td>Intranet</td>
<td>Internet</td>
<td>Intranet</td>
<td>Intranet</td>
</tr>
<tr>
<td>Multiple Client Access</td>
<td>No</td>
<td>Up to 8</td>
<td>Up to 8</td>
<td>Up to 8</td>
</tr>
<tr>
<td>Client Software Required</td>
<td>Yes</td>
<td>Internet Explorer</td>
<td>Internet Explorer</td>
<td>Internet Explorer*</td>
</tr>
<tr>
<td>Monitors Dissimilar ASCO Controllers on Common LAN</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Communicates with ASCO Remote Annunciators</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Email / Paging Alarms</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Historical Trending Option Alarms</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
<td>Yes**</td>
</tr>
</tbody>
</table>

Internet Explorer only required for initial communications setup.

**Historical trending not available on Remote Annunciator.**
To order an ASCO 4000 SERIES Power Transfer Switch, complete the following catalog number:

4 A TS + A + 3 + 400 + N + 5X + C

<table>
<thead>
<tr>
<th>Product</th>
<th>Neutral Code</th>
<th>Phase Poles</th>
<th>Amperes</th>
<th>Voltage Code</th>
<th>Grp Code</th>
<th>Enclosure</th>
</tr>
</thead>
<tbody>
<tr>
<td>TS</td>
<td>---</td>
<td>2</td>
<td>30</td>
<td>A</td>
<td>115</td>
<td>No enclosure</td>
</tr>
<tr>
<td>CTS</td>
<td>A</td>
<td>2</td>
<td>70</td>
<td>B</td>
<td>120</td>
<td>Type 1 enclosure</td>
</tr>
<tr>
<td>DTS</td>
<td>B</td>
<td>2</td>
<td>100</td>
<td>E</td>
<td>208</td>
<td>Type 3R enclosure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2</td>
<td>125</td>
<td>F</td>
<td>220</td>
<td>Type 4 enclosure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2</td>
<td>150</td>
<td>G</td>
<td>230</td>
<td>Type 4X enclosure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2</td>
<td>200</td>
<td>H</td>
<td>240</td>
<td>Type 12 enclosure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2</td>
<td>230</td>
<td>J</td>
<td>380</td>
<td>Type 3R secure double door</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2</td>
<td>260</td>
<td>K</td>
<td>400</td>
<td>Type 4 secure double door</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2</td>
<td>300</td>
<td>L</td>
<td>415</td>
<td>Type 4X secure double door</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2</td>
<td>400</td>
<td>M</td>
<td>440</td>
<td>Type 3RX secure double door (Stainless Steel)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2</td>
<td>30</td>
<td>N</td>
<td>460</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>2</td>
<td>600</td>
<td>P</td>
<td>480</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>2</td>
<td>800</td>
<td>Q</td>
<td>550</td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td>R</td>
<td>575</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>600</td>
<td></td>
</tr>
</tbody>
</table>

*Note: 1. 200 and 230 amp switch limited to 480 volts maximum.
2. Type 304 Stainless steel is standard. To provide an improved reduction in corrosion in salt or marine environments, specify optional type 316 stainless steel.

The Example Catalog Number above is 4ATSA3400N5XC
(X is used to specify optional accessories).

Transfer Switch Configurations
4ATS, 4NTS, 4ADTS, 4NDTS, 4ACTS, 4NCTS

Sizes of UL-Listed Solderless Screw-Type Terminals for External Power Connections

<table>
<thead>
<tr>
<th>Switch Rating amps</th>
<th>Max # of Conductors per Terminal</th>
<th>Range of AL-CU Conductor Sizes</th>
</tr>
</thead>
<tbody>
<tr>
<td>30-230 1 ATS,NTS</td>
<td>One</td>
<td>#4 AWG to 600 MCM</td>
</tr>
<tr>
<td>150 DTS, CTS</td>
<td>Two</td>
<td>#2/0 AWG to 600 MCM</td>
</tr>
<tr>
<td>260-400</td>
<td>One</td>
<td>#1/0 AWG to 250 MCM</td>
</tr>
<tr>
<td></td>
<td>Two</td>
<td>#1/0 AWG to 600 MCM</td>
</tr>
<tr>
<td>600</td>
<td>Two</td>
<td>#1/0 AWG to 250 MCM</td>
</tr>
<tr>
<td>800-1200</td>
<td>Four</td>
<td>#2/0 AWG to 600 MCM</td>
</tr>
<tr>
<td>1600-2000 2</td>
<td>Six</td>
<td>#2/0 AWG to 600 MCM</td>
</tr>
<tr>
<td>2600, 3000 2</td>
<td>Twelve</td>
<td>#2/0 AWG to 600 MCM</td>
</tr>
</tbody>
</table>

Notes:
1. 200 and 230 amp rating for copper conductors only.
2. All main terminals are rear connected. 1600 & 2000 amp switches are available in optional front connected arrangement. Specify optional accessory 40MY for 1600 amp and 40NY for 2000 amp. WCR rating limited to 85,000 amp rms symmetrical. See pages 20, 21 for enclosure dimensions.
ASCO Services Inc. provides a wide range of technical services to users of automatic transfer switches in emergency and standby power systems. These services include comprehensive scheduled maintenance programs, modifications, upgrades and emergency repairs. Systems serviced range in complexity from a single automatic transfer switch to multiple transfer switches and engine generators.

ASCO Services is a wholly owned subsidiary and the exclusive OEM service arm of ASCO Power Technologies, the world’s largest manufacturer of power transfer switching and control equipment. Serving the needs of ASCO’s customers is a major focus; however, ASCO Services is also routinely called upon to perform regular maintenance and emergency repairs on equipment manufactured by others.

ASCO Services offers comprehensive maintenance agreements that detail the preventive care needed to keep emergency power systems ready to respond. A service agreement is an effective way to budget in advance and avoid unexpected expenditures. A 25 point checklist is utilized to ensure critical systems and components are kept in top operating condition. These preventive programs can be customized for national accounts. This customization permits central corporate control of costs and scheduling.

Periodic reports provide detailed information as to activity, maintenance performed and corrective actions.

ASCO Services deploys more than 75 service personal strategically located throughout the nation to provide 24 hour response in emergency situations. Each region is manned by experienced personnel who receive ongoing support and training in the newest equipment concepts, design and controls. Because equipment can be utilized for a long number of years, field representatives also receive education on older designs. This knowledge can be invaluable in addressing total system concerns, evaluating problems and providing solutions on-site.

Service vans are equipped with parts and advanced testing equipment that facilitate on-site field repairs. ASCO Services 1-800-800-ASCO.
ASCO 4000 SERIES Designed to Fit Anywhere

Power Transfer Switches

Critical Loads Demand ASCO

Protecting:

- Healthcare Facilities
- Web Hosting / Internet Data Centers
- Commercial Buildings / Industrial Buildings
- Telecom Central Offices
- Process Manufacturing / Water Treatment Plants
- Distributed Power | Load Management

As we become more dependent on the quality and reliability of electric power, interruption or complete loss of power can create serious and even costly financial losses, as well as impose dangers to life and safety. ASCO Power Technologies (ASCO) provides the solutions to handle these types of critical loads to emergencies, including distributed generation applications. That’s why ASCO offers a variety of product solutions to meet virtually every application requirement, including distributed generation requirements.

2-Position Transfer Switching

Shipping Weights

1. Open weights include transfer switch and control panel. 1200-4000 amp enclosures require ventilation openings, refer to drawings for details.

2. Closed transition and delayed transition transfer switch ratings are approximate. Refer to customer service for exact switch ratings.

3. Optional arrangement.

Notes:

- Free-standing with removable top, sides, and back.
- UL Type 12 enclosures for 1600-4000 amp are furnished upon request.
- Dimensions on enclosures other than UL type 1 are approximate, refer to drawings for opening dimensions.
- Switches are furnished upon request.
- Dimensions and weights referenced are approximate and should not be used for construction purposes. Certified dimensions can be furnished upon request.

Amps

Enclosed Height [inches (mm)]

<table>
<thead>
<tr>
<th>Switch Rating</th>
<th>Poles</th>
<th>Switch Rating</th>
<th>Poles</th>
<th>Enclosed Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>4ATS, 4NTS</td>
<td>20A</td>
<td>4ATS, 4NTS</td>
<td>20A</td>
<td>20 (510)</td>
</tr>
<tr>
<td>600, 700, 100</td>
<td>3</td>
<td>600, 700, 100</td>
<td>3</td>
<td>20 (510)</td>
</tr>
<tr>
<td>150, 260, 400</td>
<td>2</td>
<td>150, 260, 400</td>
<td>2</td>
<td>20 (510)</td>
</tr>
<tr>
<td>260, 400</td>
<td>3</td>
<td>260, 400</td>
<td>3</td>
<td>20 (510)</td>
</tr>
<tr>
<td>4000</td>
<td>2</td>
<td>4000</td>
<td>2</td>
<td>20 (510)</td>
</tr>
<tr>
<td>4000</td>
<td>3</td>
<td>4000</td>
<td>3</td>
<td>20 (510)</td>
</tr>
</tbody>
</table>

Depth [inches (mm)]

<table>
<thead>
<tr>
<th>Switch Rating</th>
<th>Poles</th>
<th>Switch Rating</th>
<th>Poles</th>
<th>Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>4ATS, 4NTS</td>
<td>20A</td>
<td>4ATS, 4NTS</td>
<td>20A</td>
<td>27 (686)</td>
</tr>
<tr>
<td>600, 700, 100</td>
<td>3</td>
<td>600, 700, 100</td>
<td>3</td>
<td>27 (686)</td>
</tr>
<tr>
<td>150, 260, 400</td>
<td>2</td>
<td>150, 260, 400</td>
<td>2</td>
<td>27 (686)</td>
</tr>
<tr>
<td>260, 400</td>
<td>3</td>
<td>260, 400</td>
<td>3</td>
<td>27 (686)</td>
</tr>
<tr>
<td>4000</td>
<td>2</td>
<td>4000</td>
<td>2</td>
<td>27 (686)</td>
</tr>
<tr>
<td>4000</td>
<td>3</td>
<td>4000</td>
<td>3</td>
<td>27 (686)</td>
</tr>
</tbody>
</table>

Width [inches (mm)]

<table>
<thead>
<tr>
<th>Switch Rating</th>
<th>Poles</th>
<th>Switch Rating</th>
<th>Poles</th>
<th>Width</th>
</tr>
</thead>
<tbody>
<tr>
<td>4ATS, 4NTS</td>
<td>20A</td>
<td>4ATS, 4NTS</td>
<td>20A</td>
<td>12 (305)</td>
</tr>
<tr>
<td>600, 700, 100</td>
<td>3</td>
<td>600, 700, 100</td>
<td>3</td>
<td>12 (305)</td>
</tr>
<tr>
<td>150, 260, 400</td>
<td>2</td>
<td>150, 260, 400</td>
<td>2</td>
<td>12 (305)</td>
</tr>
<tr>
<td>260, 400</td>
<td>3</td>
<td>260, 400</td>
<td>3</td>
<td>12 (305)</td>
</tr>
<tr>
<td>4000</td>
<td>2</td>
<td>4000</td>
<td>2</td>
<td>12 (305)</td>
</tr>
<tr>
<td>4000</td>
<td>3</td>
<td>4000</td>
<td>3</td>
<td>12 (305)</td>
</tr>
</tbody>
</table>

Shipping Weights

Closed Transition and Delayed Transition Transfer Switching

Shipping Weights

1. Open weights include transfer switch and control panel. 1200-4000 amp enclosures require ventilation openings, refer to drawings for details.

2. Closed transition and delayed transition transfer switch ratings are approximate. Refer to customer service for exact switch ratings.

3. Optional arrangement.

Notes:

- Free-standing with removable top, sides, and back.
- UL Type 12 enclosures for 1600-4000 amp are furnished upon request.
- Dimensions on enclosures other than UL type 1 are approximate, refer to drawings for opening dimensions.
- Switches are furnished upon request.
- Dimensions and weights referenced are approximate and should not be used for construction purposes. Certified dimensions can be furnished upon request.

Amps

Enclosed Height [inches (mm)]

<table>
<thead>
<tr>
<th>Switch Rating</th>
<th>Poles</th>
<th>Switch Rating</th>
<th>Poles</th>
<th>Enclosed Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>4ACTS, 4NCTS, 4ADTS, 4NDTS</td>
<td>20A</td>
<td>4ACTS, 4NCTS, 4ADTS, 4NDTS</td>
<td>20A</td>
<td>20 (510)</td>
</tr>
<tr>
<td>600, 700, 100</td>
<td>3</td>
<td>600, 700, 100</td>
<td>3</td>
<td>20 (510)</td>
</tr>
<tr>
<td>150, 260, 400</td>
<td>2</td>
<td>150, 260, 400</td>
<td>2</td>
<td>20 (510)</td>
</tr>
<tr>
<td>260, 400</td>
<td>3</td>
<td>260, 400</td>
<td>3</td>
<td>20 (510)</td>
</tr>
<tr>
<td>4000</td>
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<td>4000</td>
<td>2</td>
<td>20 (510)</td>
</tr>
<tr>
<td>4000</td>
<td>3</td>
<td>4000</td>
<td>3</td>
<td>20 (510)</td>
</tr>
</tbody>
</table>

Depth [inches (mm)]

<table>
<thead>
<tr>
<th>Switch Rating</th>
<th>Poles</th>
<th>Switch Rating</th>
<th>Poles</th>
<th>Depth</th>
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</thead>
<tbody>
<tr>
<td>4ACTS, 4NCTS, 4ADTS, 4NDTS</td>
<td>20A</td>
<td>4ACTS, 4NCTS, 4ADTS, 4NDTS</td>
<td>20A</td>
<td>27 (686)</td>
</tr>
<tr>
<td>600, 700, 100</td>
<td>3</td>
<td>600, 700, 100</td>
<td>3</td>
<td>27 (686)</td>
</tr>
<tr>
<td>150, 260, 400</td>
<td>2</td>
<td>150, 260, 400</td>
<td>2</td>
<td>27 (686)</td>
</tr>
<tr>
<td>260, 400</td>
<td>3</td>
<td>260, 400</td>
<td>3</td>
<td>27 (686)</td>
</tr>
<tr>
<td>4000</td>
<td>2</td>
<td>4000</td>
<td>2</td>
<td>27 (686)</td>
</tr>
<tr>
<td>4000</td>
<td>3</td>
<td>4000</td>
<td>3</td>
<td>27 (686)</td>
</tr>
</tbody>
</table>

Width [inches (mm)]

<table>
<thead>
<tr>
<th>Switch Rating</th>
<th>Poles</th>
<th>Switch Rating</th>
<th>Poles</th>
<th>Width</th>
</tr>
</thead>
<tbody>
<tr>
<td>4ACTS, 4NCTS, 4ADTS, 4NDTS</td>
<td>20A</td>
<td>4ACTS, 4NCTS, 4ADTS, 4NDTS</td>
<td>20A</td>
<td>12 (305)</td>
</tr>
<tr>
<td>600, 700, 100</td>
<td>3</td>
<td>600, 700, 100</td>
<td>3</td>
<td>12 (305)</td>
</tr>
<tr>
<td>150, 260, 400</td>
<td>2</td>
<td>150, 260, 400</td>
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<td>12 (305)</td>
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<td>260, 400</td>
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<tr>
<td>4000</td>
<td>2</td>
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<td>2</td>
<td>12 (305)</td>
</tr>
<tr>
<td>4000</td>
<td>3</td>
<td>4000</td>
<td>3</td>
<td>12 (305)</td>
</tr>
</tbody>
</table>
### ASCO 4000 SERIES

**Power Transfer Switches**

**Protecting:**
- Healthcare Facilities
- Web Hosting, Internet Data Centers
- Commercial Buildings / Industrial Buildings
- Telecom Central Offices
- Process Manufacturing / Wafer Fabrication Plants
- Distributed Power / Load Management

As we become more dependent on the quality and reliability of electrical power, interruption or complete loss of power can create serious and even fatal financial losses, or impose dangers to life and safety. ASCO Power Technologies (ASCO) provides the solutions to handle the transfer of critical loads to emergency sources reliably and with state-of-the-art products. Using ASCO products can ensure the difference between a serious inconvenience and a major catastrophe. You’ll find ASCO Power Transfer Switches wherever there is a critical load to be protected.

When flexibility in power switching is a must, ASCO offers a variety of product solutions to meet virtually any application requirement, including distributed generation requirements. That’s why the 4000 Series is available in various delayed and closed soft loads, as well as in open, delayed, and closed configurations. Additionally, closed and delayed soft loads are available in open, delayed, and closed configurations with remanufacturing of ground fault protection systems and reliable operation of ground fault protection systems.

### 2-Position Transfer Switching - 4ATS, 4NTS

**Shipping Weights**

<table>
<thead>
<tr>
<th>Switch Rating</th>
<th>Poles</th>
<th>Enclosed Weight (lbs)</th>
<th>Open Weight (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>150 - 700 A</td>
<td>2, 3</td>
<td>27-1/2 (655) 19 (483)</td>
<td>19-3/4 (500) 10-1/2 (271)</td>
</tr>
<tr>
<td>800, 1000, 1200</td>
<td>2, 3</td>
<td>343 (156) 22 (47)</td>
<td>235 (107) 12-1/4 (31)</td>
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<tr>
<td>1200, 2000</td>
<td>3</td>
<td>740 (337) 205 (94)</td>
<td>690 (313) 195 (88)</td>
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### Closed Transition and Delayed Transition Transfer Switching - 4ACTS, 4NCTS, 4ADTS, 4NDTS

**Shipping Weights**

<table>
<thead>
<tr>
<th>Switch Rating</th>
<th>Poles</th>
<th>Enclosed Weight (lbs)</th>
<th>Open Weight (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>150 - 700 A</td>
<td>2, 3</td>
<td>38 (965) 91 (2311) 72 (1829)</td>
<td>48 (1219)</td>
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<tr>
<td>800, 1000, 1200</td>
<td>2, 3</td>
<td>1210 (548) 470 (213)</td>
<td>1160 (525) 420 (190)</td>
</tr>
<tr>
<td>1600, 2000</td>
<td>2, 3</td>
<td>1969 (893) 1258 (571)</td>
<td>1930 (875) 1220 (553)</td>
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<td>2600, 3000</td>
<td>2, 3</td>
<td>2600 (1181) 1429 (649)</td>
<td>2570 (1165) 1390 (630)</td>
</tr>
</tbody>
</table>

**Notes:**
- Open weights include transfer switch and control panel. 1200-4000 amp enclosures require ventilation openings, refer to drawings for details.
- Export shipments may require a wooden box, contact ASCO for weights and dimensions.
- All dimensions and weights are approximate and should not be used for construction purposes. Certified dimensions can be furnished upon request.
ASCO Services Inc. provides a wide range of technical services to users of automatic transfer switches in emergency and standby power systems. These services include comprehensive scheduled maintenance programs, modifications, upgrades and emergency repairs. Systems serviced range in complexity from a single automatic transfer switch to multiple transfer switches and engine generators.

ASCO Services is a wholly owned subsidiary and the exclusive OEM service arm of ASCO Power Technologies, the world’s largest manufacturer of power transfer switching and control equipment. Serving the needs of ASCO’s customers is a major focus; however, ASCO Services is also routinely called upon to perform regular maintenance and emergency repairs on equipment manufactured by others.

ASCO Services offers comprehensive maintenance agreements that detail the preventive care needed to keep emergency power systems ready to respond. A service agreement is an effective way to budget in advance and avoid unexpected expenditures. A 35-point checklist is utilized to assure critical systems and components are kept in top operating condition. These preventive programs can be customized for national accounts. This customization permits central corporate control of costs and scheduling. Periodic reports provide detailed information as to activity, maintenance performed and corrective action.

ASCO Services deploys more than 75 service personnel strategically located throughout the nation to provide 24-hour response in emergency situations. Each region is manned by experienced personnel who receive ongoing support and training in the newest equipment concepts, design and controls. Because equipment can be utilized for a long number of years, field representatives also receive education on older designs. This knowledge can be invaluable in addressing total system concerns, evaluating problems and providing solutions on-site. Service vans are equipped with parts and advanced testing equipment that facilitate these on-the-spot repairs. ASCO Services can be reached at 1-800-800-ASCO.